## **CLAIMS**

1. A compound of Formula (1) and salts thereof:

wherein:

B and B'

are each independently -SO3H, -COOH, substituted alkoxy, substituted alkyl, un-substituted alkoxy, un-substituted alkyl, or - $PO_3H_2$ ;

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is an organic aliphatic linking group, which is either a unsubstituted or substituted alkyl group which is not interrupted by any hetero atom or a unsubstituted or substituted alkyl ether group comprising one oxygen atom or is a unsubstituted or substituted alkyl polyamine group comprising one or two or more nitrogen atoms;

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R, R', R"and R"

are each independently H or un-substituted or substituted alkyl;

X and X'

are each independently a labile atom or group;

- 2. A compound according to claim 1 characterized in that the organic aliphatic linking group Q is alkylene, preferably  $C_{2-20}$ -alkylene, or  $C_{2-20}$ -alkylenylene.
  - 3. A compound according to claim 2 characterized in that he organic aliphatic linking group Q is  $C_{1-4}$ -alkylene groups or substituted  $C_{1-4}$ -alkylene groups.
- 4. A compound according to any claim 1 to 3 characterized in that X or X' both are F or Cl.
  - 5. A compound according to any claim 1 to 4 characterized in that B or B' both are ortho to the diazo bridge and signify -SO<sub>3</sub>H.

6. A process for the production of the compounds of formula (1)

according to claim 1

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condensing a compound of the formula HN(R")QN(R"")H with approximately one molar equivalents of a compound of the Formula (2):

and then reacting the reaction product of the compound of the Formula HN(R")QN(R"")H with the compound of the Formula (2) with a compound of Formula (2')

wherein B, B', Q, R, R', R", R", X and X' have the meaning as hereinabove defined.

- 7. A process of dyeing or printing or ink jet printing hydroxy-group-containing or nitrogen containing organic substrates, wherein the dyeing or printing is effected with compounds according to any one of the claims 1 to 4, their salts or with mixtures thereof.
- 8. A process according to claim 7, for dyeing or printing leather or fibrous materials, which consist of or contain natural or synthetic polyamides or natural or regenerated cellulose.

- 9. Process according to either of the claims 7 or 8, for dyeing or printing or ink jet printing textile material, which consists of or contains cotton.
- 10. Hydroxy group-containing or nitrogen containing substrates which are dyed or printed or ink jet printed in accordance with any of the claims 7 to 9.
  - 11. The use of compounds according to any one of the claims 1 to 4, their salts or mixtures thereof in dyeing or printing or ink jet printing hydroxy group-containing or nitrogen containing substrates.

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12. Ink jet inks comprising compounds according to any one of the claims 1 to 4, their salts or mixtures thereof